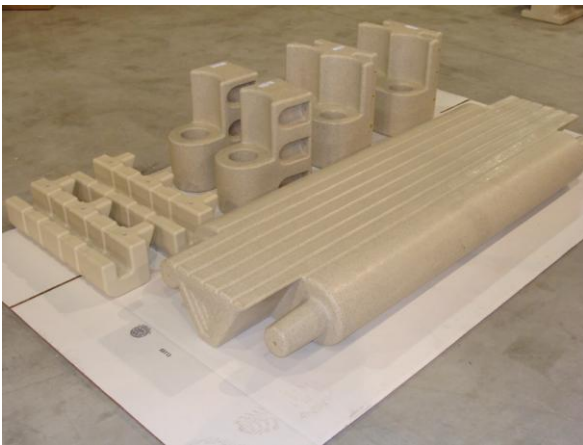


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Item 22936 Note: Use loctite on all bolts during assembly to prevent any bolts from working loose due to wind and wave action.

Assemble Wave Port with Front Entrance Deck to Universal Dock .



Parts included in kit



Completed Entrance Deck

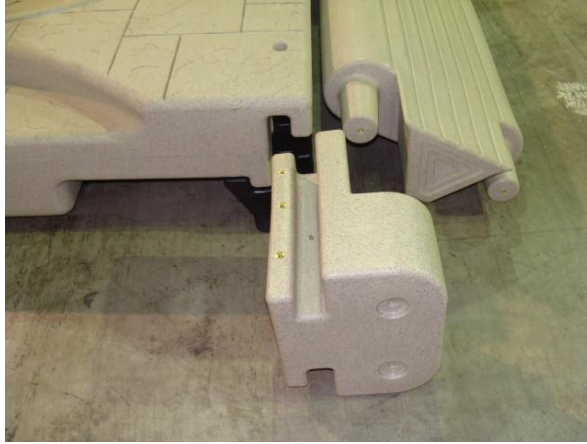
1. Tip Wave Port up on its side and attach one hinge piece using the c-clamp and three 3/8 x 1 1/2" bolts. Line up the holes in the c-clamp with the threaded inserts in the Wave Port. Attach hinge piece with a 3/8 x 1 1/2" bolt using the top hole in the Wave Port and lining it up with the threaded insert in the hinge.



2. Loosely attach the second c-clamp to the Wave Port. Lay the Wave Port back down and block the front end up to allow access to the bolts on the c-clamp. Insert the deck entrance into the hinge piece and secure with the shoulder bolt and fender washer.



3. Now slide the second hinge piece into the channel formed by the c-clamp and the Wave Port. Slide it in until it butts up to the entrance deck and secure with the shoulder bolt and fender washer. Tighten the three bolts on the c-clamp and the top bolt on the Wave Port.



Note: Do not forget to use the loctite on all bolts.

3. Attach the universal dock piece or the Wave Dock attachment piece to the entrance deck and secure with the shoulder bolt and fender washer. Repeat on the other side.

