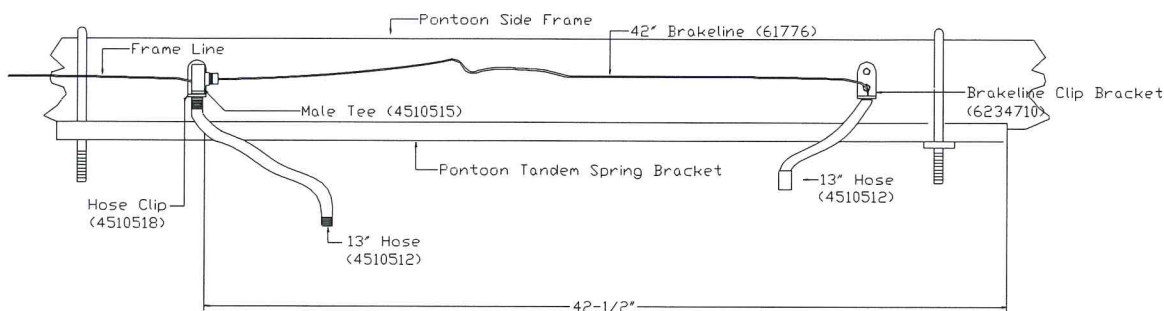


ShoreLand'r

65004

Brake Kit for Pontoon Second Axle with 13" Tires



Assembly Instructions

The 65004 pontoon second axle brake kit is for installing the brake lines on the second axle of the standard bunk style pontoon trailer with 13" tires.

Please use the following instructions when installing.

1. Remove all parts and sort by size.
2. Unscrew the side frame brake line from the hose to the axle.
3. Insert the male end of the tee into the end of the hose where the side frame line was just removed. Tighten. Re-install the side frame line into the top port of the tee just installed. Tighten.
4. Locate the hose bracket supplied in the kit. Position it as shown in the diagram above so that the leg of the bracket used to attach the hose. Secure the bracket to the side frame with two (2) self-tapping screws provided.
5. Place the hose from the second axle into the hole in the hose bracket just installed. Secure the hose in the bracket with the hose clip provided.
6. Screw one end of the 42" brake line into the hose just installed. Place the line along the spring bracket to the tee installed in step 3. Note that the brake line is long so that a loop may need to be formed in it. This should be done to absorb any vibration that may be generated from towing the trailer.
7. Tighten all fittings.
8. Bleed the system to remove any air that may be trapped inside the lines. Use the bleeding instructions provided in the ShoreLand'r Boat Trailer Owner's Guide. Once all air is removed, assembly is complete.