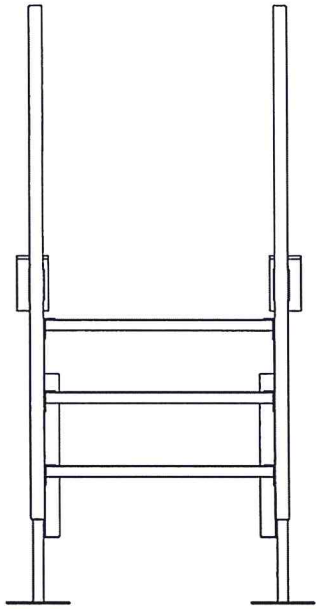
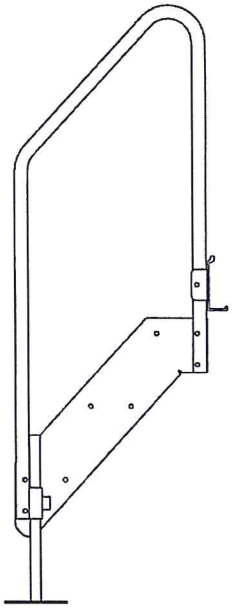
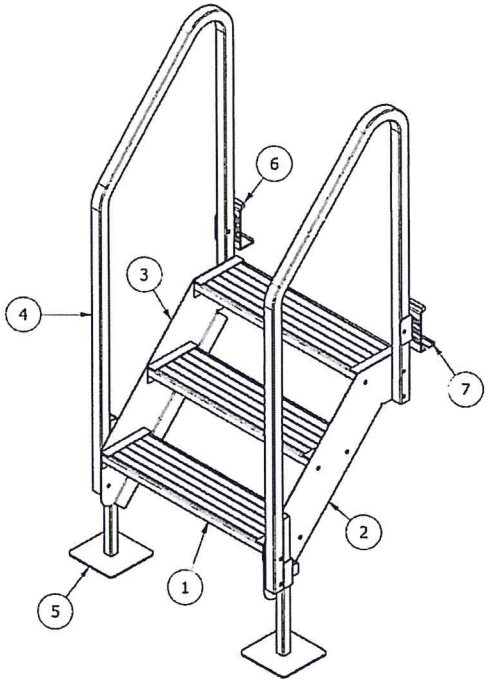
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	V000068	22" STEP ASM
2	1	V000090	3 STEP RIGHT SIDE CHORD
3	1	V000091	3 STEP LEFT SIDE CHORD
4	2	V000086	HANDRAIL 3-4 STEP ASM
5	2	V000072	ADJUSTABLE LEG ASM
6	1	V000143	MOUNTING BRACKET LEFT
7	1	V000144	MOUNTING BRACKET RIGHT
8	1	HDBB-025	BOLT BAG 3-4 STEP







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DO NOT SCALE DRAWING
DEBURR ALL SHARP EDGES
FINISHED SURFACES 125 RMS
UNLESS OTHERWISE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED ARE IN INCHES

.0000	±.0005
.000	±.005
.00	±.01
FRACTIONS:	±1/32
ANGLES:	±1°

SQUARENESS AND PARALLELISM ±.015 INCHES PER FOOT
CONCENTRICITY: T.I.R. EQUALS TOLERANCE ON DIAMETER
DIMENSIONING SYSTEM: ANSI/ASME Y14.5M

VOYAGER INDUSTRIES

DESCRIPTION: 3 STEP STAIR ASM
STOCK NUMBER:
MATERIAL:
DRAWN BY: Jeremy
DATE: 1/2/2015
SHEET: 1 OF 1
REV: B
PART NUMBER: VM-098

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