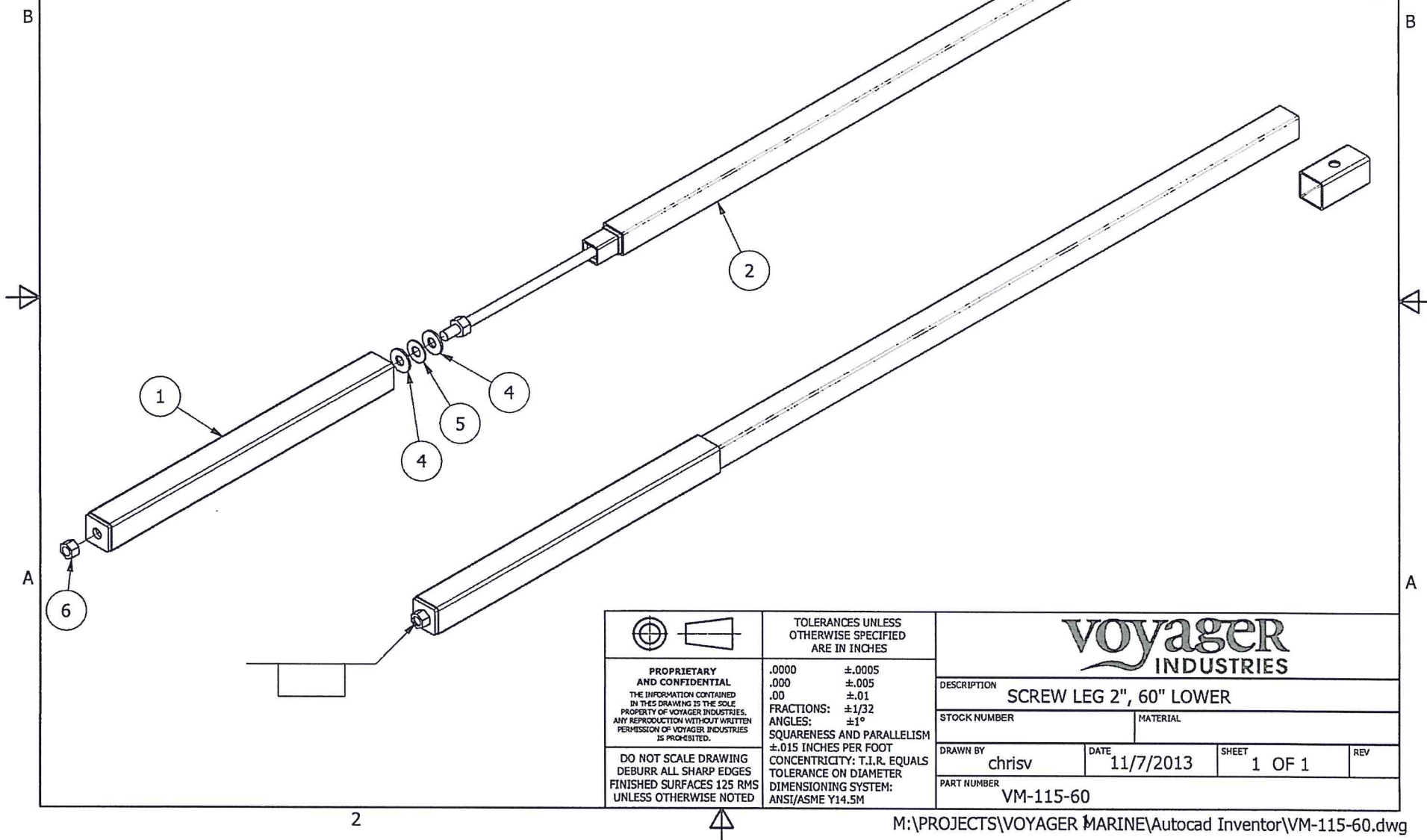
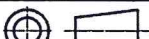
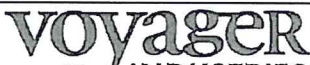


ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	VM-115-03	OUTER TUBE ASM, 24" X 2"
2	1	VM-115-04-60	INNER TUBE ASM, 60"
3	1	V000044	SPACER, FOOT PAD
4	2	HD-00263	FW .651 OD X1.575ID X.138 NLY
5	1	HD-00251	FW-.625 X 1.5/SS
6	1	HD-00057	5/8 HEX NUT, NO THREAD, 15/16



	TOLERANCES UNLESS OTHERWISE SPECIFIED ARE IN INCHES						
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VOYAGER INDUSTRIES. ANY REPRODUCTION WITHOUT WRITTEN PERMISSION OF VOYAGER INDUSTRIES IS PROHIBITED.	.0000 .000 .00 FRACTIONS: ±1/32 ANGLES: ±1° SQUARENESS AND PARALLELISM ±.015 INCHES PER FOOT CONCENTRICITY: T.I.R. EQUALS TOLERANCE ON DIAMETER DIMENSIONING SYSTEM: ANSI/ASME Y14.5M	±.0005 ±.005 ±.01	DESCRIPTION SCREW LEG 2", 60" LOWER				
			STOCK NUMBER		MATERIAL		
DO NOT SCALE DRAWING DEBURR ALL SHARP EDGES FINISHED SURFACES 125 RMS UNLESS OTHERWISE NOTED			DRAWN BY chrisv		DATE 11/7/2013	SHEET 1 OF 1	
			PART NUMBER VM-115-60		REV		