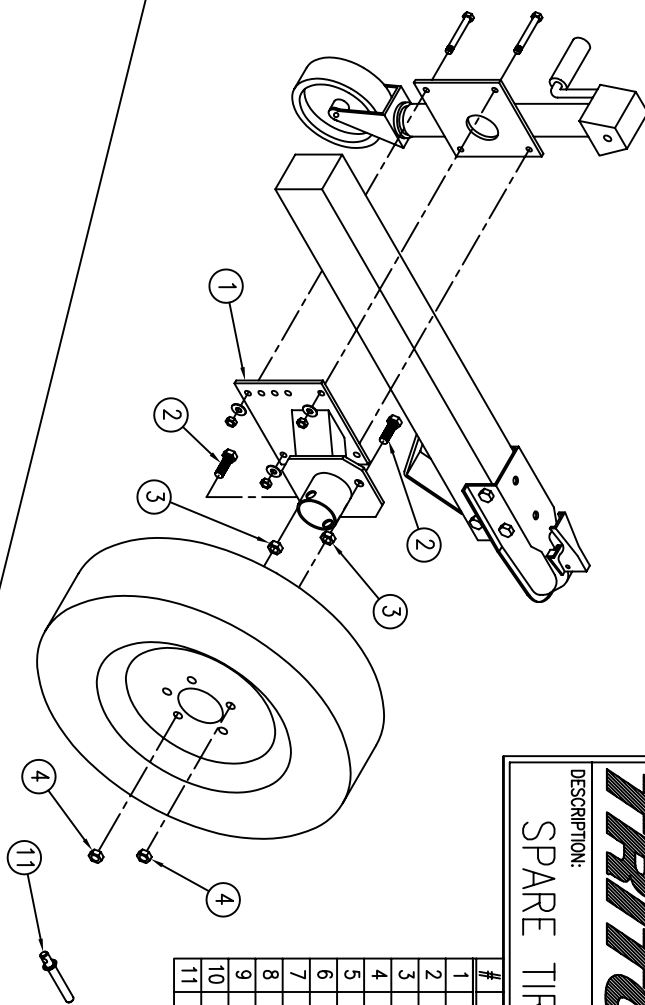


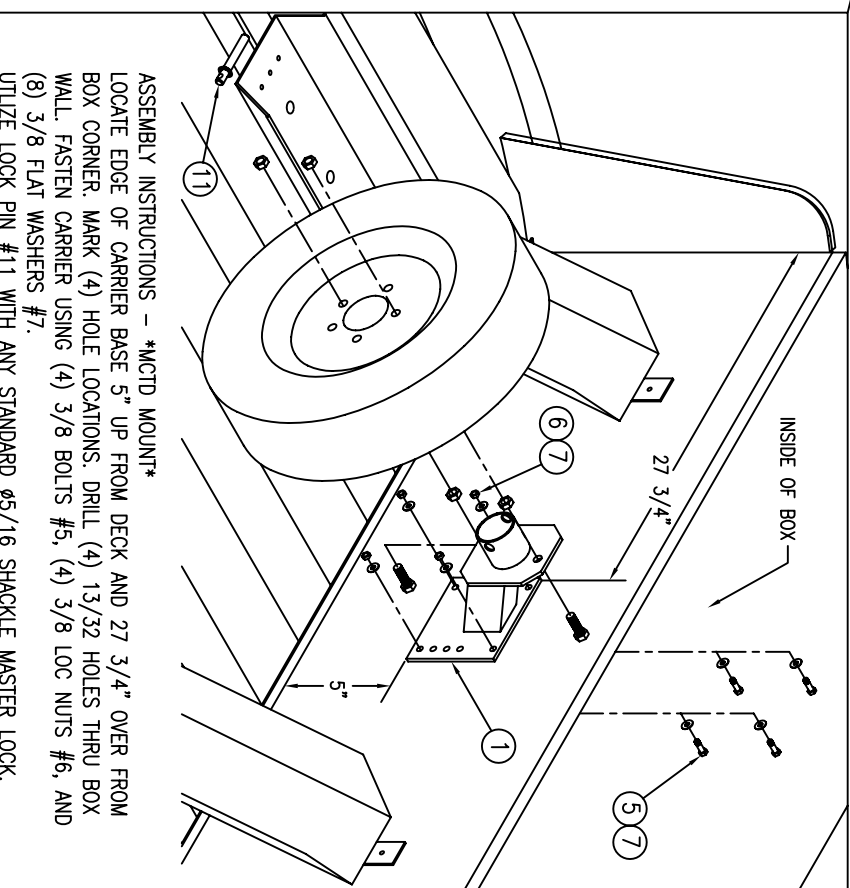
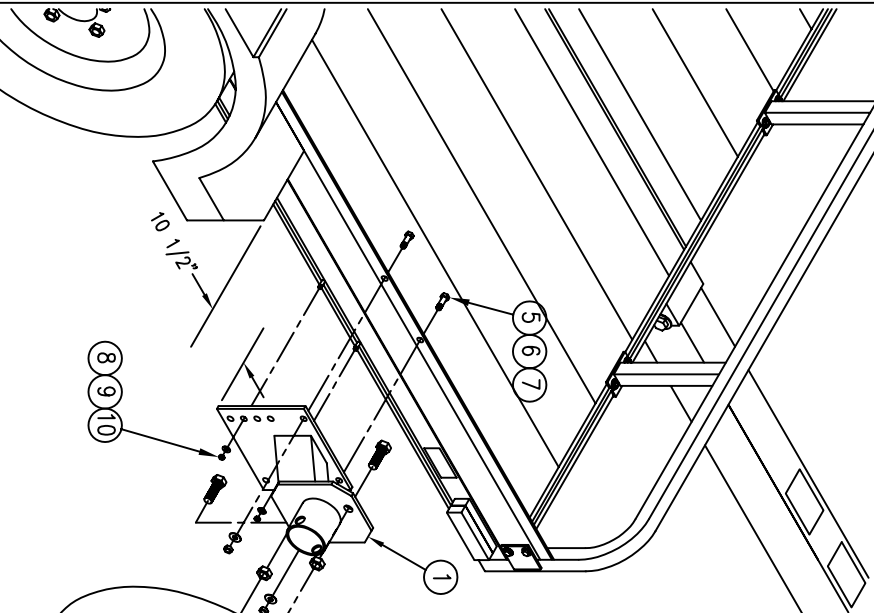
DESCRIPTION: **SPARE TIRE CARRIER** DRAWN BY: **LKW** DRAWING NO.: **1508526**
DATE: **5-27-04**

ASSEMBLY INSTRUCTIONS - *STANDARD MOUNT*
MOUNT SPARE TIRE CARRIER AS SHOWN USING
HARDWARE FROM TONGUE JACK AND REPLACING
THE TONGUE JACK BRACKETS WITH THE TIRE
MOUNT WELDMENT.
MOUNT TIRE AS SHOWN USING THE LUG NUT
AND LYNCH PIN.
UTILIZE LOCK PIN #11 WITH ANY STANDARD
Ø5/16 SHACKLE MASTER LOCK.



#	PART NO.	DESCRIPTION	QTY
1	9908514	TIRE MOUNT WELDMENT	1
2	0308520	1/2-20 x 2 HHCS	2
3	0308521	1/2-20 HEX NUT	2
4	0302406	1/2-20 LUG NUT	2
5	0300982	3/8-16 x 1 1/4 HHCS	4
6	0301153	3/8-16 LOC NUT	4
7	0301290	3/8 FLAT WASHER	8
8	0303454	1/4-20 x 3/4 CARRIAGE BOLT	2
9	0303671	1/4-20 LOC NUT	2
10	0303418	1/4 FLAT WASHER	2
11	0510849	LOCK PIN	1

ASSEMBLY INSTRUCTIONS - *AUT MOUNT*
1) SLIDE (2) 1/4" CARRIAGE BOLTS #8 INTO SLIDE CHANNEL.
2) LOCATE CARRIER ASSEMBLY ABOUT 10 1/2" FROM FRONT OF FENDER. SECURELY TIGHTEN ASSEMBLY TO TRAILER USING (2) 1/4" LOC NUTS #9 AND (2) 1/4" FLAT WASHERS #10. NOTE WHICH SET OF HOLES IN ASSEMBLY ARE USED.
3) USING TOP HOLES IN CARRIER ASSEMBLY AS A TEMPLATE. DRILL (2) 13/32 HOLES THRU SIDERAIL.
4) SECURELY FASTEN TOP USING (2) 3/8 BOLTS #5, (2) 3/8 LOC NUTS #6, AND (2) 3/8 FLAT WASHERS #7.
UTILIZE LOCK PIN #11 WITH ANY STANDARD Ø5/16 SHACKLE MASTER LOCK.



ASSEMBLY INSTRUCTIONS - *MACID MOUNT*
LOCATE EDGE OF CARRIER BASE 5" UP FROM DECK AND 27 3/4" OVER FROM BOX CORNER. MARK (4) HOLE LOCATIONS. DRILL (4) 13/32 HOLES THRU BOX WALL. FASTEN CARRIER USING (4) 3/8 BOLTS #5, (4) 3/8 LOC NUTS #6, AND (8) 3/8 FLAT WASHERS #7.
UTILIZE LOCK PIN #11 WITH ANY STANDARD Ø5/16 SHACKLE MASTER LOCK.