

TRITON Customer Instruction Sheet

DESCRIPTION:

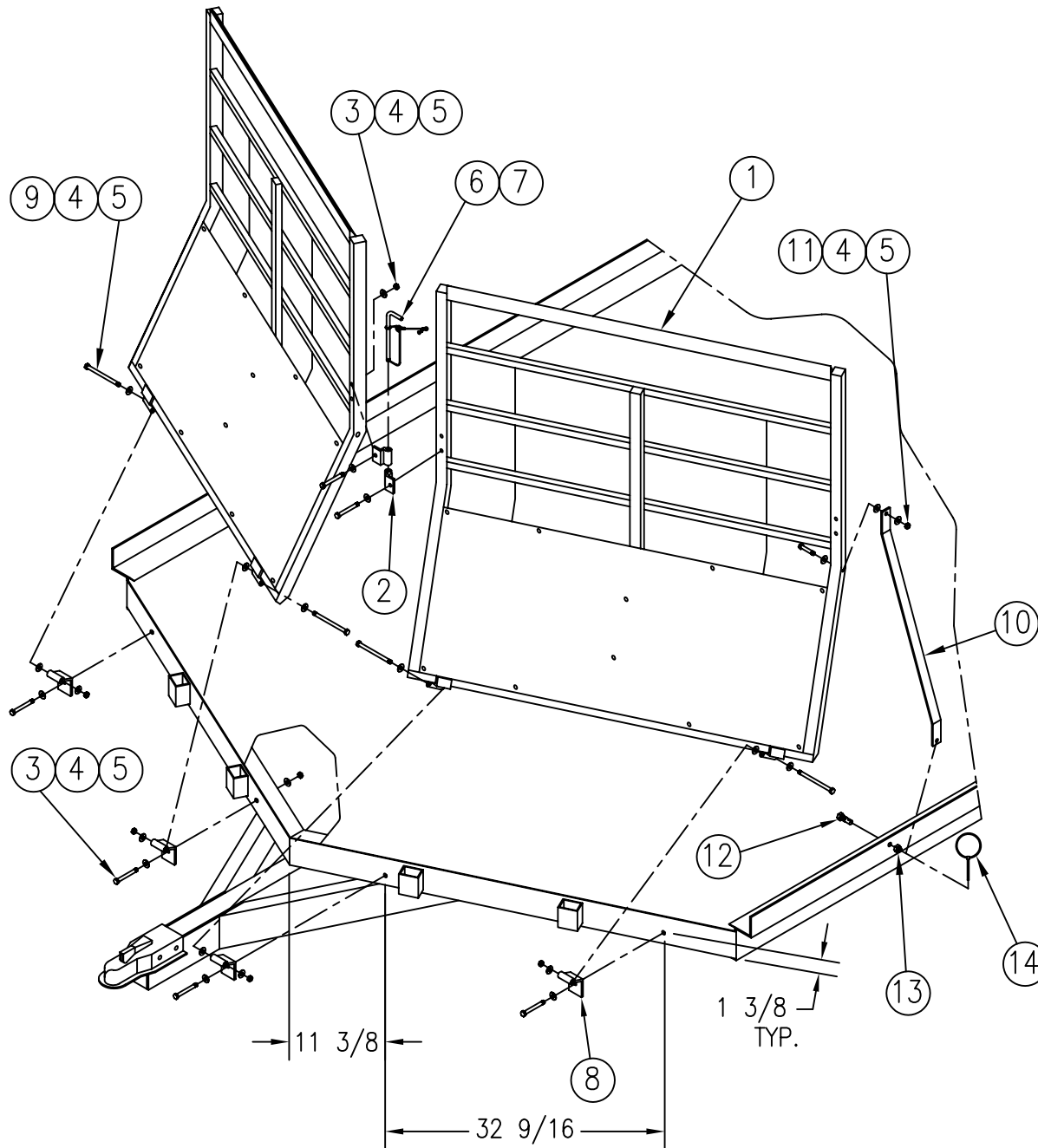
V-FRONT RAMP

DRAWN BY: TF

DATE: 6-2-99

DRAWING NO.:

1505840



#	PART NO.	DESCRIPTION	QTY
1	1505886	RAMP ASSEMBLY	2
2	1506163	RAMP HINGE BRACKET	2
3	0300930	3/8-16 X 3 HHCS	6
4	0301153	3/8-16 LOC-NUT	12
5	0306105	3/8 FLAT WASHER	30
6	0507055	LATCH PIN w/LANYARD	1
7	0304796	#8 x 1/2 SELF-DRILLING SCREW	1
8	1507346	RAMP HINGE, TRAILER	4
9	0300985	3/8-16 x 5 HHCS	4
10	1507324	RAMP STRAP	2
11	0300895	3/8-16 x 2 HHCS	2
12	0505996	PIVOT BOLT	2
13	0301098	1/2-13 HEX LOC NUT	2
14	0306034	LYNCH PIN	2

1. LOCATE ITEM 8, RAMP HINGE 11 3/8" FROM CENTER OF TRAILER. (FIND DETENT IMPRESSIONS) DRILL 13/32 HOLE THRU TRAILER USING BRACKET AS A TEMPLATE. LOCATE SECOND HINGE 32 9/16" FROM CENTER OF BRACKET TO CENTER OF BRACKET. DRILL 13/32 HOLE AND MOUNT BRACKET TO TRAILER WITH HARDWARE AS SHOWN. REPEAT FOR OPPOSITE SIDE.
2. MOUNT RAMPS TO TRAILER WITH 3/8 x 5 HEX BOLTS, 3/8 FLAT WASHERS AND LOCK NUTS.
3. ATTACH ITEM 2, RAMP HINGE BRACKETS TO THE RAMPS WITH 3/8 x 3 HEX BOLTS. USE ALTERNATE HOLES TO OFFSET BRACKETS. SECURE WITH ITEM 6, LATCH PIN. USE ITEM 7, #8 SCREW TO SECURE LANYARD IN A CONVENIENT LOCATION.
4. ATTACH ITEM 10, RAMP STRAPS TO RAMP USING 3/8 x 2 HEX BOLTS. REPEAT FOR OPPOSITE SIDE.
5. LOCATE RAMP STRAP HOLE LOCATION ON TRAILER SIDE RAIL. DRILL 17/32 HOLE. ASSEMBLE ITEMS 12 & 13 AS SHOWN. SLIDE RAMP STRAP OVER PIVOT BOLT AND SECURE WITH ITEM 14, LYNCH PIN. A SLIGHT TWIST OF THE RAMP STRAP MAY BE NECESSARY FOR PROPER FIT. REPEAT FOR OPPOSITE SIDE.